

Diamond & CBN tools Domestic production

Trend of the production value during the past 13 months

(METI:Machinery Statistics)
(Updated 9/24/2025)

(Unit : Million Yen)

	2024						2025						
	7	8	9	10	11	12	1	2	3	4	5	6	7
Dressers	460	360	404	391	385	363	351	352	377	350	346	377	404
Grinding Wheels	2,365	2,219	2,379	2,357	2,258	2,190	2,157	2,231	2,318	2,354	2,274	2,476	2,559
Slicing Blades	571	476	508	488	502	467	501	471	496	464	508	570	627
Segmented Tools	588	530	566	605	634	594	536	537	587	528	521	554	577
Turning & Milling	972	807	945	932	929	938	907	943	964	888	871	985	951
Others	597	516	556	531	546	537	502	513	561	558	468	505	513
Diamond Tools Total	5,553	4,908	5,358	5,304	5,254	5,089	4,954	5,047	5,303	5,142	4,988	5,467	5,631
CBN Tools Total	2,565	2,245	2,375	2,396	2,483	2,303	2,288	2,153	2,227	2,247	2,219	2,424	2,506
Grand Total	8,118	7,153	7,733	7,700	7,737	7,392	7,242	7,200	7,530	7,389	7,207	7,891	8,137

